



Powder Coating Care Guide

Our range of heavy-duty tables are ideal for a range of activities. They are sturdy and durable, due to its construction and powder coated finish. However, over time with exposure to the elements, powder coatings may show signs of weathering such as loss of gloss, chalking and slight colour change. To extend the effective life of powder coatings, a very simple regular maintenance programme should be implemented.

CLEANING FREQUENCY

A simple regular clean will minimise the effects of weathering and will remove dirt, grime and other build-up detrimental to all powder coatings. As a general rule, cleaning should take place every six months, if you are near the beach front – clean it every 2 or 3 months.



THREE STEPS TO CLEANING POWDER COATED SURFACES:

1. Remove loose deposits with a wet sponge (avoid scratching the surface by dry dusting).
2. Use a soft clean cloth or non-abrasive brush & a mild household detergent solution to remove dust, salt & other deposits.
3. Always rinse after cleaning with fresh water to remove any remaining detergent.

RESTORING WEATHERED OR SCRATCHED SURFACES

If through some misadventure your powder coated aluminium joinery is scratched or damaged, don't panic. Colour repair kits are available in all colour card colours.

Spray cans make easy aesthetic repairs to scuffed or scratched powder coated surfaces while dab sticks are ideally suited for small scratches or chips.

Weathered areas or mild scratches can also be restored with the use of Dulux Gloss Up which is a light to medium cutting cream ideally suited for gloss restoration & has been specifically designed for the purpose.

CLEANING PRODUCTS

In some cases, strong solvents are harmful to the extended life of powder coated surfaces. Damage from using these solvents is not always visible immediately & may take up to 12 months to develop.

If paint splashes or sealants & mastics need to be removed from your powder coated surface then the following may be used safely:

- Methylated spirits
- Turpentine
- White spirits
- Ethyl alcohol
- Isopropanol

